



PROMETHEA TECHSYNTH PRIVATE LIMITED

5TH FLOOR, A-506, PRIVILION, B/H ISCON TEMPLE, AMBLI-BOPAL ROAD,
S.G. HIGHWAY, AHMEDABAD -380 054, GUJARAT

Email id: promethea.ts@gmail.com CIN U24299GJ2020PTC117548 (M) 9712001000
9998082540

SPECIFICATION OF PONCEAU 4R

Classification: -

1)	Color Index No	16255
2)	EEC No.	E 124
3)	FD & C No	--
4)	C.I Name	Food Red 7, New Coccine
5)	Class	Mono Azo
6)	EINECS	220-036-2
7)	CAS No.	2611-82-7

Specification: -

No	Characteristic	Limit
1)	Color Description	Reddish Powder
2)	Shade	
3)	Total dye content, corrected for sample dried at 135°C for 3 hr. Percent by Mass, min.	82.00
4)	Loss on drying at 135°C, Percent by mass and chlorides & Sulphates express as sodium salts, percent by mass Max.	18.00
5)	Water-insoluble matter, percent by mass, Max.	00.20
6)	Combined ether extracts, percent by mass, Max.	00.20
7)	Subsidiary dyes, percent by mass, Max.	01.00
8)	Dye intermediates, percent by mass, max.	00.50
9)	Unsulphonated primary aromatic amine (calculated as aniline) Percent by mass, max.	00.01
10)	Lead, mg/kg, Max.	10.00
11)	Arsenic, mg/kg, Max.	01.00
12)	Heavy metals, (as pb) mg/kg, max	40.00
13)	Mercury, mg/kg, Max.	01.00
14)	Chromium, mg/kg, Max	05.00
15)	Cadmium, mg/kg, Max.	01.00

Solubility At Room Temperature

1)	Water (gm/ltr)	140.00
2)	Glycerin (gm/ltr)	10.00
3)	Propylene Glycon (gm/ltr)	50.00
4)	Ethanol (95%) (gm/ltr)	Trace



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Stability To

1)	Acids	Excellent
2)	Neutral	Excellent
3)	Alkaline	Good
4)	Baking 205°C (400oF)	Best
5)	Light	Better
6)	Heat	Best